

# THYRITOP 700 SERIES

Power controllers  
4 PID loops from 16A to 40A



**Thyritop 704**



- 3-in-1 solution
- Simple and intuitive
- Ratings from 16A to 40A
- 4 single-phase zones or 1 three-phase zone
- Fieldbus communication



**Thyritop 714**





*Measure up*



# THYRITOP 700 SERIES



-  Up to 40A
-  Fieldbus communication

## Fault detection

- If the sensor breaks or if it is connected incorrectly
- Total or partial breaking of the load
- Variable outside range and abnormal variable
- Overheating on power unit

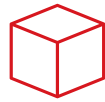


## Main application sectors

- ◆ Industrial furnaces for metallurgical and heat treatments
- ◆ Industrial dryers
- ◆ Thermoforming machine
- ◆ Extrusion line
- ◆ Heating system with infrared lamps (long medium and short wave)
- ◆ Machine for clothes-making



## THYRITOP 704 | IDEAL SOLUTION FOR RESISTIVE LOADS



### Compact solution

Combination of a 4-loop controller and 4 solid-state contactors



### Simple configuration

Thanks to the **PYROtools** processing software



### Quick, accurate adjustment

Sampling interval customizable to 120 or 60ms



### Built-in fuse

Ultra-fast fuse



### Optimization of the settings

Advanced tuning algorithms

## THYRITOP 714 | IDEAL SOLUTION FOR COMPLEX LOADS



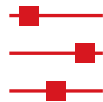
### Compact, all-in-one solution

Combination of a 4-loop controller and 4 power controllers



### Adapts to all types of load

Super Kantal – short infrared - Resistive – Silicon carbide - Inductive



### Control of electrical quantities

Control of U, I, P



### Current limitation

Parameters adjustable with the **PYROtools** processing software



### Conduction mode

BURST firing – Phase angle – Half single-cycle

		THYRITOP 704	THYRITOP 714	
<b>Input</b>				
Main input IN1 to IN4	CT input	Thermocouple: J,K,R,S,T; Linearization: ITS90		
	RTD input	Cold junction compensation error 0.1°C		
	Voltage	Pt100 linearization: DIN 43760, maximum line resistance: 20Ω		
	Current	Linear: 0...60mV, Ri>1Mohm 0...1V, Ri>1Mohm		
	Accuracy	It is possible to insert 32-segment custom linearization		
	Sampling interval	Linear: 0/4...20mA, Ri =50ohm		
DI1,...,DI2 digital inputs	Type	It is possible to insert 32-segment custom linearization		
	Insulation	0.2% of full scale		
<b>Output</b>				
OUT1 to OUT4 heat control outputs, directly linked to the solid-state relays	Function	Configurable (heat control by default) The status of the command is indicated by diodes (01,...,02)		
OUT9, OUT10 alarms	Type of relay	Contact NO 5A, 250V/30Vdc cosφ =1		
<b>Communication ports</b>				
PORT 1	Protocol	Modbus RTU		
	Baud rate	Programmable 1.2...576Kbit/s, (by default: 19.2Kbit/s)		
	Node address	Programmable using the rotary selector		
PORT 2	Protocol	MModBus RTU, type RS485, baud rate 1.2...576Kbit/s   baud rate 1.2...576Kbit/s CANOpen 10K...1Mbit/s DeviceNet 125K...0.5Mbit/s Profibus DP 9.6K...12 Mbit/s Ethernet Modbus TCP, Ethernet IP 10/100Mbps EtherCAT, ProfiNET 100Mbps		
<b>Power (4 units)</b>				
Power supply	Rated voltage	480Vac		
	Operating voltage range	24...530Vac	90...530Vac	
	Switching voltage for zero	<20V	-	
	Rated frequency	50/60Hz with automatic determination		
	Non-repetitive overvoltage (t=20m-sec)	400A	600A	1150A
	I2t for melting (t=1...10msec)	645A²s	1010A²s	6600A²s
	Rated insulation voltage	4000V		
<b>General information</b>				
Powersupply	Operating voltage	24Vdc ±25%, max 8VA Class II		
Display	Indication	Eight diodes: • RN : CPU operating status • ER: error indication • DI1, DI2: status of digital inputs, 01,...,04 status of outputs		
Degré de protection	-	IP20		
Conditions ambiantes	Use	Indoor		
	Altitude	2000m		
	Operating temperature	0...50°C		
	Storage temperature	-20...70°C		
	Installation	DIN EN50022 bar or panel with screw mounting		
CE standards	EMC conformity	EMC Conformity: Compliance with directive 2014/30/EU in reference to the EN 61326-1 standards Industrial Emissions Class A		
	UL	Compliant with C/UL/US dossier no. E522688		

A clever, simple tool for:

- Configuration of the parameters
- Display of the data and analysis of the parameters: measured values, set points, alarms, etc.
- Recording of the data
- Archiving



Available for download from  
[www.pyrocontrole.com](http://www.pyrocontrole.com)



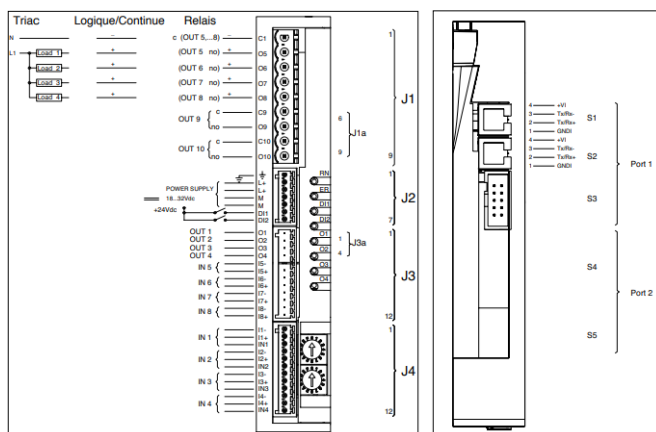
RS485 configuration cable

P01660101

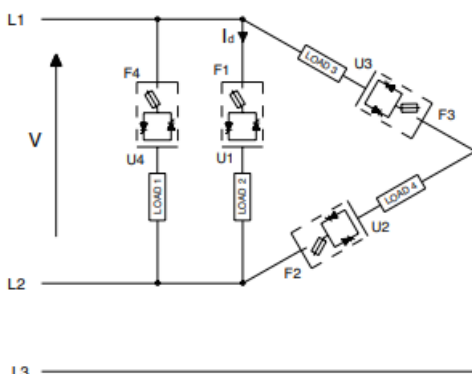
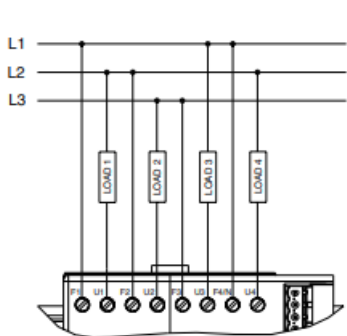


The cable connecting the PC and the Thyritop 700/714 (for configuration) is sold separately. Don't forget to order it.

## ELECTRICAL CONNECTIONS



### EXAMPLE OF CONNECTION WITH 4 SINGLE-PHASE LOADS THREE-PHASE LINE WITHOUT NEUTRAL



$$I_d = \frac{P}{V \cos \phi}$$

V = line voltage  
I<sub>d</sub> = current in the load  
P = total power

If resistive load,  $\cos \phi = 1$

#### Configuration of the switches

Dip 1	Dip 2	Dip 3	Dip 4	Dip 5
OFF	ON	OFF	ON	OFF

## THYRITOP 704

Assembly	Current rating (A)	Tension 480V				Dissipated power (W)	Dimensions			Weight (kg)
		Rated power (kW)	Reference	Reference	Reference		L (mm)	H (mm)	P (mm)	
			HB	Fuse	Communication					
Four-phase resistive load control	16*	30	P01666720	P01666732	Contacter CA Pyrocontrolé	83,2	110	147	195	1,2
	32*	60	P01666721	P01666733		166,4				
	40*	80	P01666722	-		208				

## THYRITOP 714

Assembly	Current rating (A)	480V voltage				Dissipated power (W)	Dimensions			Weight (kg)
		Rated power (kW)	Reference	Reference	Reference		L (mm)	H (mm)	P (mm)	
			HB + UIP	Fuse	Communication					
Four-phase resistive load control	16*	30	P01667000	P01667013	Contacter CA Pyrocontrolé	83,2	110	147	195	1,6
	32*	60	P01667001	P01667014		166,4				
	40*	80	P01667002	-		208				

\* Short infrared load, current to be divided by 2 and inductive load, value to be divided by 1.5  
Contact CA Pyrocontrolé for more information

<b>HB</b>	Detection of partial or total load break
<b>UIP</b>	$UxI, U^2, I^2, U, I$ power control

### Accessories

A wide range of accessories is available: fuses, configuration cables, software, etc.

Contact us:

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